





BX-Earth represents a significant leap forward in sustainable packaging solutions. This innovative film incorporates 60% Recycled Content, reducing reliance on virgin plastic and minimizing environmental footprint. Additionally, it boasts AENOR Certification, a testament to its compliance with stringent European regulatory standards.

## SIGNIFICANT PROPERTIES

## **General Properties**

- High gloss, clarity, and transparency
- Good tear resistance provides a safe & durable wrap on products
- High tensile strength makes it suitable for product bundling
- Compatible with all shrink wrap Machines

## Sealing Properties

- Ensures strong & durable seals
- Operates on a wide sealing temperature range
- Superior ease of use manually as well on high-speed automatic shrink equipment.



## **Shrinking Properties**

- High shrink force for bundling and multipacking.
- Superior puncture resistance to protect your products effectively.
- Excellent shrink performance for secure and tamper-evident seal.

### STANDARD PUT-UPS

- Available Thickness: Available Thickness: 40, 45, 60, 75, 100, 120, 150 gauge in Cross Linked Variants and 50, 60, 75, 100, 120, gauge in non cross linked variants
- Single Wound Flat Film is available in custom widths from 3" to 100" in 1/4" increments.
- Center Folded Film is available in custom widths from 3" to 50" in 1/2" increments.
- Shrink Pouches are available in lengths of 4" to 80" and openings of 4" to 40".
- Contains 30% certified post-consumer recycled (PCR) content.
- Contains 30% certified post-industrial recycled (PIR) content.

# **APPLICATIONS**

- Retail packaging
- Industrial packaging
- Bundling, Multipacking & Unitizing Products





### **TECHNICAL SPECIFICATIONS**

| Properties                        | ASTM Test<br>Method | Unit            | Non-Cross Linked POF Shrink Film Thickness (gauge) |      |       |      |      |
|-----------------------------------|---------------------|-----------------|----------------------------------------------------|------|-------|------|------|
|                                   |                     |                 | 50                                                 | 60   | 75    | 100  | 120  |
| Haze                              | D1003               | %               | 3                                                  | 3.2  | 3.4   | 3.6  | 3    |
| Gloss at 20°                      | D2457               | GU              | 125                                                | 115  | 115   | 115  | 130  |
| COF, Kinetic                      | D1894               | gf              | 0.15                                               | 0.15 | 0.15  | 0.15 | 0.15 |
| Shrinkage, 102°C<br>(216°F)10 Min | D1204               | %(area)         | 50                                                 | 50   | 50    | 50   | 50   |
| Shrink Force (100°C)              | D2838               | g/in            | 130                                                | 130  | 145   | 160  | 200  |
| Stiffness Modulus (avg)           | D882-80             | kpsi            | 60                                                 | 60   | 60    | 55   | 55   |
| Tensile Strength (avg)            | D882                | kpsi            | 13                                                 | 13   | 13    | 13   | 13   |
| Elongation (avg)                  | D882                | %               | 120                                                | 120  | 140   | 140  | 160  |
| WVTR                              | F1249               | g/100 in²/24hr  | 1.91                                               | 1.52 | 1.179 | 0.93 | 1    |
| Oxygen Transmission               | D3985               | cc/100 in²/24hr | 527                                                | 431  | 344   | 333  | 400  |
| PCR Content                       | Internal            | %               | 30                                                 | 30   | 30    | 30   | 30   |
| PCR Content                       | Internal            | %               | 30                                                 | 30   | 30    | 30   | 30   |

Note: These values are typical data for Bagla-Group shrink film and are not product release specifications, warranties or limiting specifications. Values are based on initial production and tests run during development of this film.

#### BX-Earth - Linear Footage of Center Folded Shrink Film

| Core I.D. | Roll O.D.         | Length (feet) |          |          |           |           |  |  |  |
|-----------|-------------------|---------------|----------|----------|-----------|-----------|--|--|--|
| (Inches)  | (Inches)          | 50 guage      | 60 guage | 75 guage | 100 guage | 120 guage |  |  |  |
| 3         | 9 <sup>1/2</sup>  | 5,250         | 4,375    | 3,500    | 2,625     | 2,100     |  |  |  |
| 3         | 13                | 10,500        | 8,750    | 7,000    | 5,250     | 4,200     |  |  |  |
| 6         | 11                | 5,250         | 5,830    | 4,375    | 3,500     | 2,625     |  |  |  |
| 6         | 14                | 10,500        | 11,660   | 8,750    | 7,000     | 5,250     |  |  |  |
| 6         | 18 <sup>3/4</sup> | 21,000        | 23,320   | 17,500   | 14,000    | 10,500    |  |  |  |

Note: Single Wound Film has double the linear footage of center-fold film for the same thickness (in gauge) and roll dimensions.

#### **DISPOSAL**

- Recycle (Dry or Wet processing to extrude into pellets)
- Waste to Energy (WtE) through incineration (most desirable)
- Land fill













**STORAGE** 



Fahrenhiet) is recommended.



• Storage below 32 degrees Celsius (90 degrees

# **DISCLAIMER**

Bagla® films technical data is based on reliable tests & information. Still, users should not solely rely on this advice for specific applications, as performance properties may vary based on processing conditions. Users assume this information at their own risk & independent confirmation of its validity and suitability for specific cases is recommended. Bagla Group does not guarantee results & assumes no liability in connection with its advice. This publication does not grant a license to operate or recommend patent infringement.

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