### **Technical Sell Sheet**





BX-Tough Heavy Gauge Shrink films are the strongest shrink films on the market. This film can be used as a primary packaging medium for shipping products. It is a great alternative to bulky corrugate and heavy-gauge polyethylene packing material. This shrink film has unprecedented strength. It is also high-abuse and tamper resistant to ensure the product's protection during the most abusive distribution channels and still retain a great retail shelf appeal.

# SIGNIFICANT PROPERTIES

### 🚳 General Properties

- Heavier Thickness
- Abuse and Tamper Resistance
- Increases production rates and throughputs
- Minimizes packaging and labor costs

### Sealing Properties

- High shrink force for bundling and multipacking.
- Strong, durable seals due to heavy film thickness.
- Conforms to irregular shapes.
- Excellent tear and puncture resistance.

### Shrinking Properties

- High shrink force for bundling and multipacking.
- Excellent resistance to burn-through.
- Compatible with all air evacuation systems.

# Bagla Group Shrink Films comply with the requirements and regulations of FDA and USDA which states that materials may be used in food contact applications.

# **STANDARD PUT-UPS**

- Available Thickness: 200 and 300 gauge as cross-linked and non-cross linked variants.
- Single Wound Flat Film is available in custom widths from 3" to 100" in 1/4" increments.
- Center Folded Film is available in custom widths from 3" to 50" in 1/2" increments.
- Shrink Pouches are available in lengths of 4" to 80" and openings of 4" to 40".
- Center Folded Film has half the linear footage of single-wound flat film for the same thickness (in gauge) and roll dimensions.

# APPLICATIONS

- Packaging Bulky Items
- Bundling Products
- E-commerce Products

# **TECHNICAL SPECIFICATIONS**

Duonoution	ASTM Test Method	11-24	Thickness (gauge)	
Properties	ASTM Test Method	Unit	200	300
Haze	D1003	%	4.5	6.5
Gloss at 20°	D2457	GU	130	120
COF,Kinetic	D1894	-	0.2	0.2
Stiffness Modulus(avg)	D882	kpsi	47	36
Tensile Strength(avg)	D882	kpsi	15	13
Elongation (avg)	D882	%	170	185
WVTR	F1249	g/100 in² /24 hr	0.5	0.3
Tear Propogation	D1938	gms	32	77
PIR Content	Internal	%	30	30

Note: These values are typical data for Bagla-Group shrink film and are not product release specifications, warranties or limiting pecifications. Values are based on initial production and tests run during development of this film.

#### **BX-Tough - Linear Footage of Center Folded Shrink Film**

Core I.D. Roll O.D.		Length (feet)		
(Inches)	(Inches)	200 guage	300 guage	
3	9 <sup>1/2</sup>	1,180	1,060	
3	13	2,360	2,120	
6	11	1,180	1,060	
6	14	2,360	2,120	
6	18 <sup>3/4</sup>	4,720	4,240	

Note: Single Wound Film has double the linear footage of center-fold film for the same thickness (in gauge) and roll dimensions.

### DISPOSAL

- Recycle (Dry or Wet processing to extrude into pellets)
- Waste to Energy (WtE) through incineration (most desirable)
- Land fill

## STORAGE

 Storage below 32 degrees Celsius (90 degrees) Fahrenhiet) is recommended.



Bagla® films technical data is based on reliable tests & information. Still, users should not solely rely on this advice for specific applications, as performance properties may vary based on processing conditions. Users assume this information at their own risk & independent confirmation of its validity and suitability for specific cases is recommended. Bagla Group does not guarantee results & assumes no liability in connection with its advice. This publication does not grant a license to operate or recommend patent infringement.

#### **Head Office**

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#### **Factories**

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- 2 in Roorkee, Uttrakhand, India
- 1 in Ghaziabad, Uttar Pradesh, India

#### **Domestic Sales Office**

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