

# BX-505

Standard Non-Cross Linked  
POF Shrink Film



Looking for an economical and versatile packaging solution that delivers unmatched value and durability? BX-505 is our standard non-cross-linked film engineered to make your products look their absolute best, with an exceptionally clear and glossy finish that's sure to impress. Plus, its easy-to-seal design means you can package virtually any type of product quickly and efficiently, at lower temperatures as well.

## SIGNIFICANT PROPERTIES

### General Properties

- Superior transparency & gloss
- Highly cost-effective
- Less haze when packing
- Easy to run on most types of equipment

### Sealing Properties

- Easy to seal at lower temperatures
- Quick dwell times.
- Superior seal strength and consistency
- Excellent puncture-resistance

### Shrinking Properties

- Balanced shrink for tight and crisp packages
- Excellent cleanup for tight, attractive packages
- High shrink force conforms to irregular shapes
- Excellent resistance to burn-through

Bagla Group Shrink Films comply with the requirements and regulations of FDA and USDA which states that materials may be used in food contact applications.

## STANDARD PUT-UPS

- Available Thickness: 50, 60, 75, 100, 120, gauge
- Single Wound Flat Film is available in custom widths from 3" to 100" in 1/4" increments.
- Center Folded Film is available in custom widths from 3" to 50" in 1/2" increments.
- Shrink Pouches are available in lengths of 4" to 80" and openings of 4" to 40".
- Center Folded Film has half the linear footage of single-wound flat film for the same thickness (in gauge) and roll dimensions.

## APPLICATIONS

- Retail packaging
- Industrial packaging
- Food packaging
- Beverage packaging
- Medical packaging

# TECHNICAL SPECIFICATIONS

Properties	ASTM Test Method	Unit	Thickness (gauge)				
			50	60	75	100	120
Haze	D1003	%	3	3.2	3.4	3.6	3
Gloss at 20°	D2457	GU	125	115	115	115	130
COF, Kinetic	D1894	gf	0.15	0.15	0.15	0.15	0.15
Shrinkage, 102°C (216°F)--10 Min	D1204	%(area)	50	50	50	50	50
Shrink Force (100°C)	D2838	g/in	130	130	145	160	200
Stiffness Modulus (avg)	D882-80	kpsi	60	60	60	55	55
Tensile Strength (avg)	D882	kpsi	13	13	13	13	13
Elongation (avg)	D882	%	120	120	140	140	160
WVTR	F1249	g/100 in <sup>2</sup> /24hr	1.91	1.52	1.179	0.93	1
Oxygen Transmission	D3985	cc/100 in <sup>2</sup> /24hr	527	431	344	333	400
PIR Content	Internal	%	11	14	20	25	30

Note: These values are typical data for Bagla-Group shrink film and are not product release specifications, warranties or limiting specifications. Values are based on initial production and tests run during development of this film.

## BX-505 - Linear Footage of Center Folded Shrink Film

Core I.D. (Inches)	Roll O.D. (Inches)	Length (feet)				
		50 gauge	60 gauge	75 gauge	100 gauge	120 gauge
3	9 <sup>1/2</sup>	5,250	4,375	3,500	2,625	2,100
3	13	10,500	8,750	7,000	5,250	4,200
6	11	5,250	5,830	4,375	3,500	2,625
6	14	10,500	11,660	8,750	7,000	5,250
6	18 <sup>3/4</sup>	21,000	23,320	17,500	14,000	10,500

Note: Single Wound Film has double the linear footage of center-fold film for the same thickness (in gauge) and roll dimensions.

## DISPOSAL

- Recycle (Dry or Wet processing to extrude into pellets)
- Waste to Energy (WtE) through incineration (most desirable)
- Land fill

## STORAGE

- Storage below 32 degrees Celsius (90 degrees Fahrenheit) is recommended.



## DISCLAIMER

Bagla® films technical data is based on reliable tests & information. Still, users should not solely rely on this advice for specific applications, as performance properties may vary based on processing conditions. Users assume this information at their own risk & independent confirmation of its validity and suitability for specific cases is recommended. Bagla Group does not guarantee results & assumes no liability in connection with its advice. This publication does not grant a license to operate or recommend patent infringement.

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